EXHIBIT 51

Case: 1:17-md-02804-DAP Doc #: 1957-51 Filed: 07/23/19 2 of 3. PageID #: 128325

Ratliff, Bill <Bill.Ratliff@Covidien.com> From: Wednesday, September 3, 2008 11:36 AM **Sent:** Rausch, Jim H < Jim.Rausch@Covidien.com> To:

Cc: Montano, Allyne < Allyne. Montano@Covidien.com >; Palmer, Tom

<Tom.Palmer@Covidien.com>; Harper, Karen <Karen.Harper@Covidien.com>

Subject: RE: Propoxyphene Napsylate (1283) orders for Sovereign

Jim, thanks for the opportunity to review the information. Since they are an established customer there should be no issue. Thanks again.

Bill Ratliff Director of Security Covidien 314-654-8112 24 hours 314-654-1600 bill.ratliff@covidien.com

From: Rausch, Jim H

Sent: September 02, 2008 3:37 PM

To: Ratliff, Bill

Montano, Allyne; Palmer, Tom Cc:

Subject: FW: Propoxyphene Napsylate (1283) orders for Sovereign

Bill,

See the information below. Sovereign is a established customer that we have dealt with for years. They are a contract mfg. that may have gotten some new business. Let me know if we need to do anything else.

> Thanks, Jim

From: Palmer, Tom

Sent: Tuesday, September 02, 2008 3:16 PM

Rausch, Jim H Cc: Montano, Allyne

Subject: RE: Propoxyphene Napsylate (1283) orders for Sovereign

Jim, all I know is that is for new business. Sovereign does not yet have quota and once they do it should not be a problem (I wouldn't think). Just last week I received requests to "super size" their orders to 50 kilos, then the note from you re: DEA monitoring.

I believe that both Marilyn and Camille are aware of the situation. If I learn any more I'll let you know.

Tom

Covidien Sales Executive Mallinckrodt Active Pharmaceutical Ingredients 818-324-2535 (cell) 760-345-0705 (office)

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From: Rausch, Jim H

Sent: Tuesday, September 02, 2008 12:36 PM

To: Palmer, Tom **Cc:** Montano, Allyne

Subject: FW: Propoxyphene Napsylate (1283) orders for Sovereign

Tom,

Do you know anything about these orders?

Thanks, Jim

From: Rausch, Jim H

Sent: Friday, August 29, 2008 9:40 AM

To: Palmer, Tom **Cc:** Montano, Allyne

Subject: Propoxyphene Napsylate (1283) orders for Sovereign

Jim,

We received 2 orders from Sovereign, 1 for 50 kgs. to ship 10/14/08 and 1 for 150kgs. to ship 1/14/09. They showed on a report I now get for DEA monitoring that shows unusual order amounts based upon previous order patterns. From what I see they have not ordered this material before. I checked with Allyne and she was not aware of any communication on why they would be ordering propoxyphene. She suggested I contact you to see if you know anything about their need for this material.

Thanks, Jim